# **UPM'S MATERIAL BALANCE 2020**

UPM's material balance sums up the total material, energy and emission flows to and from UPM worldwide. UPM set long term environmental targets for 2030, and defined indicators to measure performance in key areas. UPM aims to continuously reduce the environmental impacts over the entire lifecycle of its products and the company bases its annual performance evaluation on these indicators.

In 2020, improvements are visible in the reduction of process wastewater amount, BOD and COD effluent load,  $CO_2$ , NOx and  $SO_2$  air emissions.



#### RAW MATERIALS

Biomass is the basis for all UPM businesses. Certified chain of custody systems ensure that wood is sourced from sustainably managed forests.

UPM's Supplier and Third Party Code defines suppliers' minimum requirements with regard to environmental and social responsibility, anti-corruption, safe products, human rights and health and safety practices.

Targets related to raw materials concern supplier code qualified spend, certified fibre share as well as climate-positive land use and positive impact on biodiversity for UPM own forests.

# RAW MATERIALS

	Kenewabie	
	2020	share
Wood, m³	24,900,000	100%
Market pulp, t	1,600,000	100%
Recovered paper 1), t	1,800,000	70%
Purchased paper for converting, t	410,000	80%
Minerals, t	1,800,000	0%
Plastics, adhesives, resins, films, t	190,000	0%
Co-mingled domestic waste 1), t	180,000	40%

<sup>1)</sup> At UPM Shotton, a Material Recovery and Recycling Facility (MRRF) sorts co-mingled waste, of which the recovered paper fraction is reused at the paper mill and included also in recovered paper usage.



#### ENERGY

The majority of electrical and thermal energy is used for paper and pulp production. However, pulp mills are producing more energy than they are using.

UPM has invested significantly in the use of renewable and CO<sub>2</sub>-neutral energy to reduce the environmental load from energy generation

The targets for energy are to increase share of renewable fuel and energy efficiency.

# **ENERGY**

	2020
Fossil fuels, GWh	10,300
Renewable fuels 1), GWh	26,100
Purchased electricity 2), GWh	12,600
Purchased heat, GWh	320

 $^{1)}$  82% from UPM processes (e.g. bark, fibre sludge, black liquor)  $\,$ 

<sup>2)</sup> Includes UPM shares of hydro, nuclear and condensing power as well as purchases from the market. UPM's total electricity consumption was 11,600 GWh.



#### WATER UPTAKE

Water is an essential resource for pulp and paper production, where water is used within the process and for cooling. The share of other LIPM units is minor

The majority of water that is used comes from rivers or lakes. A small amount comes from groundwater, where water levels are monitored.

The targets for water are to decrease process wastewater volume and effluent load.

# WATER UPTAKE 1)

	2020
Surface water, million m <sup>3</sup>	376 (376,000 megalitre)
Groundwater, million m <sup>3</sup>	19 (19,000 megalitre)
Communal water, million m <sup>3</sup>	4 (4,000 megalitre)
1) No water withdrawal from stress (assessed for all signific	

"No water withdrawal from areas with water stress (assessed for all significant water withdrawals, accounting for 96% of total water withdrawal). Rainwater is not used in the process but it can be gathered and led to watercourses, depending on the site.



# PRODUCTS

UPM products are mainly based on renewable raw materials that are recyclable and biodegradable.

Third-party-verified ecolabels are commonly used to proof good environmental performance.

The targets for products are to increase the share of ecolabelled products, a climate-positive product portfolio and development of new products and services with contribution to the UN Sustainable Development Goals.

# **PRODUCTS**

	2020
Paper <sup>1)</sup> , t	7,000,000
Chemical pulp <sup>1)</sup> , t	3,600,000
Fluff pulp, t	42,000
Converting materials, t	590,000
Plywood and veneer, m <sup>3</sup>	690,000
Sawn timber, m <sup>3</sup>	1,600,000
Heat, GWh	1,100
Electricity <sup>1)</sup> , GWh	10,200

<sup>1)</sup> Paper and chemical pulp total production and total electricity sale are reported including internal sales of paper, chemical pulp and electricity.



#### EMISSIONS TO WATER

UPM's paper and pulp production is the main source of emissions to water.

All effluents are treated both mechanically and biologically in effluent treatments plants, before released into watercourses.

Emission levels and environmental impacts are regulated and monitored.

Targets have been set to decrease process wastewater volume and chemical oxygen demand (COD).

# EMISSIONS INTO WATER 1)

	2020
Chemical oxygen demand 2), t	57,000
Biological oxygen demand (7 days) <sup>2)</sup> , t	6,400
Adsorbable organic halogens, t	260
Process waste water <sup>3)</sup> , million m <sup>3</sup>	190 (190,000 megalitre)
Cooling water <sup>4)</sup> , million m <sup>3</sup>	180 (180,000 megalitre)

<sup>1)</sup> The scope is pulp and paper mills: the impact of other UPM units is minor. Pulp and paper mills' total water consumption was 13 million m<sup>3</sup> (equals to 13,000 megalitre). No water consumption or discharge in areas with water stress.

<sup>2)</sup> Information includes the load from the Augsburg, Caledonian and Hürth paper mills to external effluent treatment plants. BOD is not measured at Hürth.

<sup>3)</sup> Process wastewater split by destinations: Surface water 76%, Seawater 18%, Third-party water 6%

<sup>4)</sup> Cooling water split by destinations: Surface water 83%, Seawater 17%



#### **EMISSIONS TO AIR**

The majority of UPM's airborne emissions are caused by energy generation at its pulp and paper mills.

Choice of fuels, combustion technology and flue-gas purification are the primary ways to reduce these emissions.

The targets for air emissions focus on the reduction of fossil CO2, NOx and SO2 emissions.

# EMISSIONS INTO THE AIR 1)

	2020
Sulphur dioxide, t	1,000
Nitrogen oxides, t	7,500
Particulates, t	<i>7</i> 10
VOC, † <sup>2)</sup>	1,000
Carbon dioxide (fossil) 3), t	2,700,000

<sup>1)</sup> Direct air emissions include emissions from UPM power plants and a respective share of co-owned power plants connected to UPM's energy supply. External power plants or boilers are considered in terms of heat supply.

 $^{\rm 2)}$  Production related VOC from UPM Biofuels, UPM Plywood and UPM Raflatac.

<sup>3)</sup> In addition to direct CO<sub>2</sub> emissions, UPM is also evaluating and reporting its indirect CO<sub>2</sub> and other greenhouse gas emissions. Power purchased from the grid results in additional 2.7 million tonnes (market-based data). Areas such as transport, raw material production or further processing of UPM products result in additional 6.2 million tonnes. Detailed information can be found on UPM's webpage.



UPMBIOFORE BEYOND FOSSILS

# WASTE AND BY-PRODUCTS

Waste-related impacts are mainly from process waste and by-products generated by our own activities for pulp and paper production and the related internal energy generation. The majority of our process residues is either utilised as raw material or in energy generation. In case of internal use in energy generation the amount is included in our fuel usage, and the remaining ash is reported as residue.

Most production sites have reduced the volume of solid waste and improved handling by sorting waste at the source. We are committed to responsible sourcing practices in our UPM Code of Conduct. All the minimum requirements, such as legal compliance, are defined in the UPM Supplier and Third Party Code. Waste companies are qualified against these requirements and evaluated continuously in the same way as other suppliers.

The target for waste is to not deposit any process waste at landfill sites, and no process waste shall be incinerated without energy recovery.

# WASTE AND BY-PRODUCTS 1)

	process waste and by-products, dry t	non-hazardous waste, dry t	Hazardous waste, t
By-products and waste for recycling	670,000	10,000	3,000
nergy recovery	190,000	2,000	1,000
Composting	30,000	1	0
Landfilling	100,000	900	0
ncineration without energy recovery	2,000	20	1,000
Other disposal	0	0	700
Temporary storage <sup>2)</sup>	7,000	300	0
Total .	999,000	13,000	6,000

<sup>1)</sup> The overall recycling and recovery rate for total of 1.0 million tonnes of waste and by-products is 89%, of which 19% is energy recovery.

2) 335 dry t of waste have been taken out from the temporary storages to be recycled.